



dacoCut[®]
EDM Wire Electrodes



Made in Germany

We are wire manufacturers and manufacture exclusively in Germany.

dacoCut[®]: the reliable choice.



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Wires for spark erosion technique



Our spark erosion wires are manufactured from a specially selected material base.

The drawing machines are state of the art.

Our own galvanic manufacturing and special annealing devices ensure the high quality level of our products.

dacoCut® Brass wire CuZn 37

Other diameters on request

Surface	Temper	Standard dimensions (mm)	Tolerance on diameter (mm)	Conductivity (m/Ωmm²)
bare	400	0.15/0.20/0.25/0.30	+0 / -0.002	15.5
bare	500	0.15/0.20/0.25/0.30	+0 / -0.002	15
bare	900/950/1000	0.15/0.20/0.25/0.30	+0 / -0.002	13.5

dacoCut®A Brass wire CuZn 37

Other diameters on request

Surface	Temper	Standard dimensions (mm)	Tolerance on diameter (mm)	Conductivity (m/Ωmm²)
zinc coated	500	0.15/0.20/0.25/0.30	+0 / -0.002	14.5
zinc coated	900/1000	0.15/0.20/0.25/0.30	+0 / -0.002	13.5

dacoCut®X Copper wire CuZn 37

Other diameters on request

Surface	Temper	Standard dimensions (mm)	Tolerance on diameter (mm)	Conductivity (m/Ωmm²)
processed	520	0.25/0.30	+0 / -0.002	50

Packaging

Spool type	Net weight per spool (kg)	Spools per box	Net weight per pallet (kg)
DIN 100	2.0	16	512.0
DIN 125	3.5	4	448.0
DIN 160	7.0	2	672.0
DIN 200	16.00	1	720.0
DIN 250	25.00	1	450.0
DIN 355	45.00	1	405.0
P 3	3.0	4	384.0
P 5	5.0	2	480.0
P 10	10.0	2	600.0
P 15	20.0	1	560.0